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RBT400203-J
Job Sheet 191820



Part No: RBT400203-J

Job Qty: 10 pcs

Part Name: Teflon Tape



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 3/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT400203 Rev.5 IPP Rev. A 19.01.22 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S165455



Part: RBT400203-J

Job No: 191820

Serial No/Batch: S165455

Revision: 5

Inspector:

Exp Date:

Instructions:

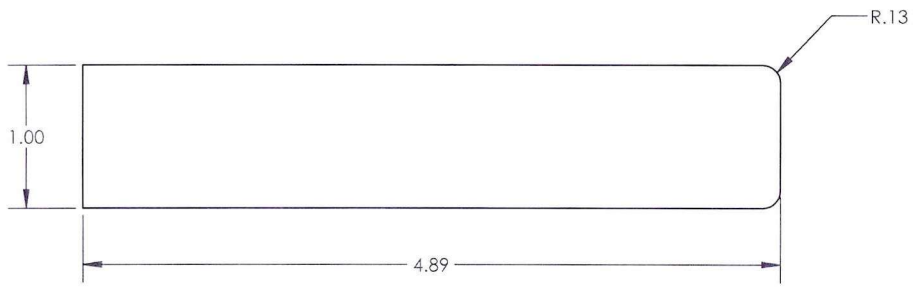
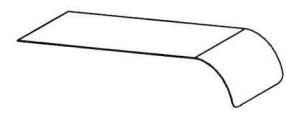
Date: 03/25/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Small Fab - 1	10 pcs		3/28/19	0.00	0.67	Small Fab - 1		
							Small Fab - 2		ALL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs		3/28/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS 40
							QC 5 - 40		MAR 25 2019 9-89
120	Packaging 3-1 - Stock - B4B	10 pcs		3/28/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		ALL
130	QC 21 - SA	10 pcs		3/28/19	0.00	0.00	QC 21 - SA - 21		
							QC 21 - SA - 70		GA
							QC 21 - SA - 53		MAR 25 2019
Part Op 100 - Cut as per drawing. Descriptions:									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
6093-10	Ptfe Tape - W/Blue Adhesive 0.012" X 2.0" Wide X 36 Yards	4.0700 (.407 ea)	100-Small Fab - 1	5164033					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	6093-10	4	0	0					
Part Specifications									
Specifications could not be found.									

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 WITHOUT NOTICE
 WORK ORDER
 NO. 191820 MWS
 19-03-11

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
5	16-0027	-J ADDED DRAWING.	2/9/2016	DPD
				SM



(-J)
 TEFLON TAPE

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400203-J	REV 5
MAT'L: TEFLON	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY: COLE	.X ± .1 SURFACES = 125 ✓
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.016 x 46° OR .016R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: MACKOVJAK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	USED ON MODEL
DATE 1/10/2002	BELL 206
SHEET 11 OF 11	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					